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Note

Synthesis of 2,3,4,6-tetra-*O*-benzyl-D-glucal on the gram scale. A convenient method for its facile synthesis and subsequent stereoselective cyclopropanation

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Due to their utility in a variety of processes, glycals have received considerable attention in the carbohydrate field.1 Examples include Danishefsky's epoxidation/glycosidation methodology,² Ferrier-type rearrangements,³ cyclopropanations,⁴ C-glycosylations,⁵ and metal-catalyzed transformations.⁶ Reports on the use of 2,3,4,6tetra-O-benzyl-D-glucal (1), however, have been limited, perhaps due to its low yielding and problematical synthesis. The most recently reported synthesis involves the mesylation then Pd(PPh₃)₄-catalyzed elimination of 2 (Eq. 1). We have found this strategy to be difficult as the use of pristine methanesulfonic anhydride is required, purification of 1 by radial chromatography is required, \dagger and the synthesis of 2^8 is low yielding (29%). Other reports of the formation of 1 as byproducts in reactions of diazirines have also appeared, but these do not appear to be synthetically useful.⁹

$$\begin{array}{c} \text{BnO} \\ \text{BnO} \\ \text{BnO} \\ \text{BnO} \\ \text{O} \\ \text{BnO} \\ \text{O} \\$$

Glycal 1 has been shown to be useful in epoxidation¹⁰ and lithiation¹¹ chemistry and would presumably be an excellent substrate for our¹² and others' recently developed cyclopropanation chemistry.⁴ We have therefore developed a more facile synthesis of 1 based on wellestablished procedures¹³ using Fraser-Reid's *n*-pentenyl glycoside chemistry. Thus, pentenyl glycoside 3 is prepared according to literature procedure in two steps and overall 68% yield (Eq. 2).¹⁴ Glycoside 3 is subsequently treated with bromine,¹⁵ followed by DBU. As reported, the bromination of 3 gives exclusively α-D-glucopyranosyl bromide, thus allowing for the subsequent

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[†] Our attempted purification via flash chromatography resulted in an impure product.

antiperiplanar elimination reaction. The overall process is highly reproducible, and we have synthesized glycal 1 on the gram scale. We prefer using Fraser-Reid's methodology for the formation of the glucopyranosyl bromide, as apposed to other methods, ¹⁶ since it is a highly robust, short, and facile procedure and allows for a multigram synthesis. It should be noted that the addition of bromine to 3, followed by immediate treatment with DBU, is critical, as prolonged exposure to bromine leads to lower yields.

Straightforward access to 1 has enabled us to initiate a new area of chemistry of this glycal (Eq. 3). Using Furukawa cyclopropanation conditions, ¹⁷ the allylic oxygen-directed cyclopropanation ¹⁸ gave cyclopropane 4 in 87% yield and as a single diastereomer. The stereochemistry of the cyclopropane derivative 4 was determined by NOE experiments in which positive effects were observed between H-1, H-3, and H-5. This stereochemistry is in agreement with the cyclopropanation of tri-*O*-benzyl-D-glucal. ^{12c,19}

In summary, we have developed new methodology suitable for the convenient and large-scale synthesis of 2,3,4,6-tetra-*O*-benzyl-D-glucal. The cyclopropanation of this glycal has been achieved in excellent yield and selectivity, and the chemistry of this new derivative will be reported in due course.

1. Experimental

1.1. General

All reactions were carried out under argon using ovendried glassware unless otherwise stated. Purification of products via flash chromatography was conducted using E. Merck Silica Gel 60 using distilled MeOH, CH₂Cl₂, hexanes, or EtOAc. ¹H and ¹³C NMR spectra were recorded on a Varian INOVA spectrometer at 300 and 75 MHz, respectively, in CDCl₃. 4-Penten-1-ol was synthesized using the published procedure.²⁰ The synthesis of **3** is reported as a modification of literature procedures^{15,21} and was obtained as a mixture of anomers.

1.1.1. Pent-4-enyl 2,3,4,6-tetra-*O*-benzyl-**D**-glucopyranoside (3). A mixture of D-glucose (5.00 g, 27.8 mmol), 4-penten-1-ol (40 mL), and camphorsulfonic acid (100 mg, 0.43 mmol) was refluxed for 48 h with vigorous stirring. The solution was quenched with Et₃N (~0.25 mL), and the bulk of the pentenol alcohol was distilled for reuse under vacuum using a liquid nitrogen condenser. The residue was poured into water, washed

with CH₂Cl₂, and the aqueous layer was concentrated under vacuum to give a brown crystalline substance. Flash chromatography using a gradient mixture of 20:1– 10:1 CH₂Cl₂-MeOH gave 5.70 g (85% yield) of pent-4enyl D-glucopyranoside as an oil. R_f 0.15 (9:1 CH₂Cl₂-MeOH). A 2.00-g (8.10 mmol) sample of this oil was dissolved in DMF (20 mL), then added dropwise to a suspension of NaH (1.35 g, 56.5 mmol) in DMF (20 mL) at 0 °C. After hydrogen evolution subsided, benzyl bromide (6.07 g, 35.5 mmol) was slowly added and then stirred overnight, while warming to room temperature. The reaction was quenched with MeOH, diluted with Et₂O (250 mL), and washed with water (100 mL), satd ag NaHCO₃ (100 mL), and brine (100 mL), and the Et₂O extract was then dried with Na₂SO₄. After filtration and concentration, the crude residue was purified by flash chromatography (10:1 hexanes–EtOAc) to give $4.00 \,\mathrm{g}$ (82% yield) of 3 as a mixture of α and β anomers that existed as a white crystalline solid (β anomer) in a colorless oil (α anomer): R_f 0.58 (5:1 hexanes–EtOAc). Comparison of the NMR spectrum to that reported was identical in all respects.²¹

1.1.2. 1,5-Anhydro-2,3,4,6-tetra-O-benzyl-D-arabino-hex-**1-enitol** (1). Bromine (1.83 mL of a 1.98 M soln in CH₂Cl₂, 3.33 mmol) was added dropwise to a solution of 3 (2.0 g, 3.30 mmol) in CH₂Cl₂ (20 mL) at 0 °C until the solution maintained an orange color. The solvent was immediately removed in vacuo at 20 °C, leaving an orange oil characterized by a one-proton doublet at 6.45 (J 3.7 Hz) in the ¹H NMR spectrum. The resulting oil was redissolved in CH₂Cl₂ (20 mL), cooled to -20 °C, and 1,5-diazabicyclo[5,4,0]-undec-5-ene (DBU) (1.01 g, 6.60 mmol) was added dropwise over 10 min. The solution was stirred for 30 min in the dark, with warming to room temperature. The mixture was diluted with CH₂Cl₂ (50 mL), washed successively with 5% HCl, water, and satd aq NaHCO₃, and the extract was dried with MgSO₄, filtered, and concentrated. The crude residue was purified by flash chromatography (10:1 hexane–EtOAc) to give 1 as a colorless oil that solidified on standing (1.25 g, 73% yield). Recrystallization from MeOH can be performed but is generally not required: $R_{\rm f}$ 0.54 (5:1 hexanes–EtOAc). IR: 1098, 1070, 1027 cm⁻¹; ¹H NMR: δ 3.70–3.82 (m, 2H, H-6), 3.92 (dd, J 5 Hz, J 2 Hz, 1H, H-4), 4.11–4.16 (m, 1H, H-5), 4.29 (d, J 5 Hz, 1H, H-3), 4.55–4.80 (m, 8H, CH₂Ph), 6.34 (s, 1H, H-1), 7.26–7.37 (m, 20H, Ar); 13 C NMR: δ 139.1, 138.6, 138.3, 138.1, 137.4, 128.7–127.8 (aromatic), 76.4, 75.9, 75.8, 74.4, 73.7, 73.1, 72.5, 71.2, 68.5. Anal. Calcd for C₃₄H₃₄O₅: C, 78.14; H, 6.56. Found: C, 78.56; H, 6.76.

1.1.3. 1,5-Anhydro-2,3,4,6-tetra-O-benzyl-2-deoxy-1,2-C-(methylene)-D-glycero-D-hexitol (4). To a solution of 1 (380 mg, 0.727 mmol) in CH₂Cl₂ (4.0 mL) at 0 °C was added Et₂Zn (4.4 mL, 1 M in hexane, 4.36 mmol), fol-

lowed by CH_2I_2 (351 μ L, 4.36 mmol). The reaction was stirred at 0 °C for 1 h, then 9 h at room temperature. The solution was poured into satd aq NH₄Cl (50 mL) and extracted with Et₂O (2×20 mL). The ether layers were washed with brine (50 mL), dried with MgSO₄, filtered, and concentrated. Flash chromatography with 10:1 hexanes–EtOAc gave 4 (340 mg, 87%) as a colorless oil. IR: 1163, 1078 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 1.20 (m, 1H, H-7b), 1.31–1.38 (m, 1H, H-7a), 3.93 (dd, J 3.9 Hz, 1H, H-1), 4.46 (d, J 10.9 Hz, 1H, H-3), 3.25 (m, 1H, H-4), 3.56 (m, 1H, H-5), 3.73 (d, J 8.5 Hz, 2H, H-6), 4.49-5.01 (m, 8H, CH_2Ph), 7.17-7.41 (m, 24H, CH_2Ph); ¹³C NMR (CDCl₃, 75 MHz): δ 22.8 (C-7), 60.1 (C-1), 66.3 (C-2), 69.5 (C-6), 77.5 (C-5), 79.5 (C-4), 80.4 (C-3); HRMS: Calcd for $C_{35}H_{36}O_5Na$ [M+Na], m/z 559.2455; found, m/z 559.2539.

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